



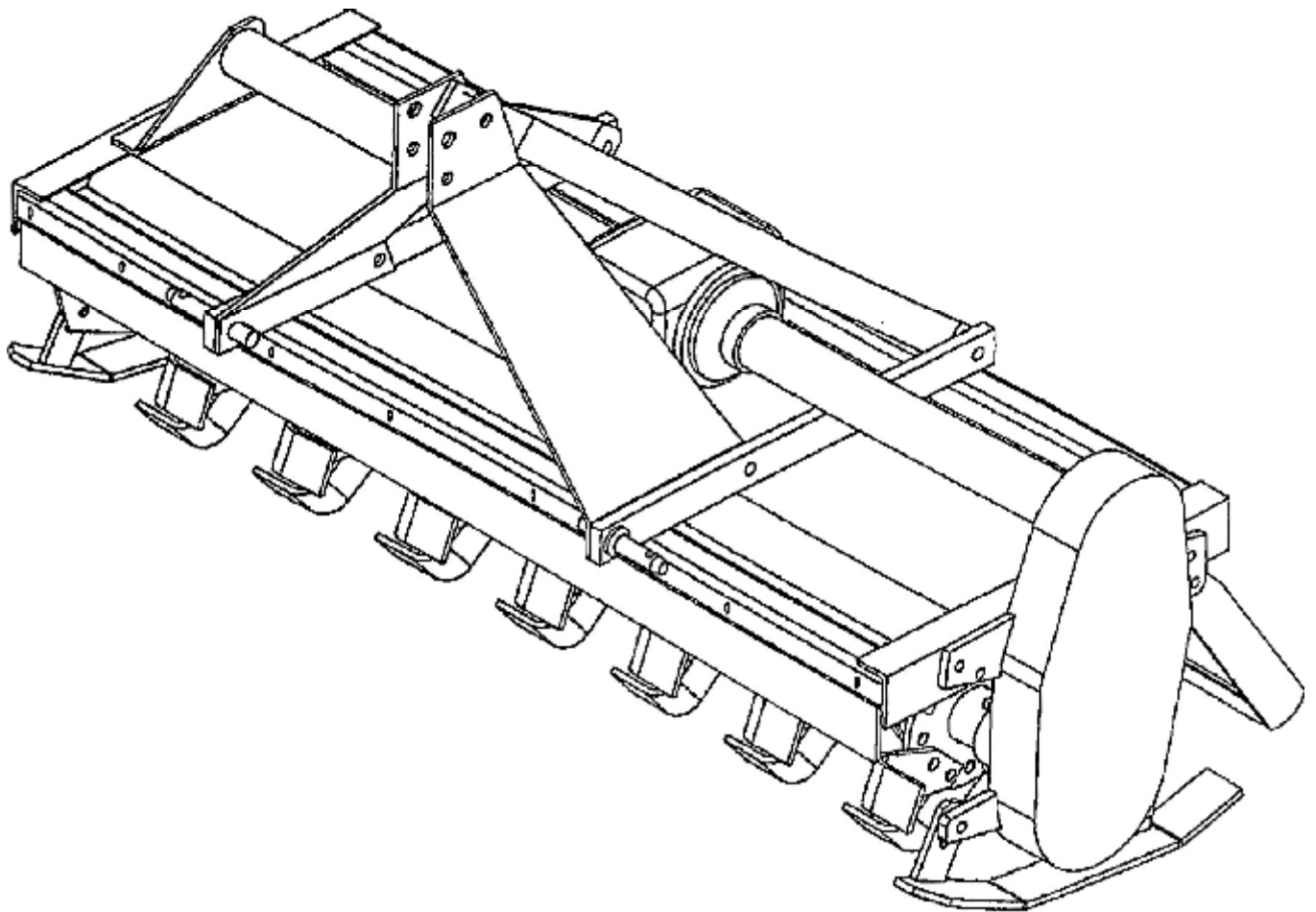
TAYLOR PITTSBURGH MFG., INC.

P. O. BOX 1200

WINFIELD, AL 35594

205-487-3202

972 SERIES ROTARY TILLER



Owner's Manual

Form 1-972/60/72
February 2020

TO THE PURCHASER

This manual contains valuable information about your new Taylor Pittsburgh Rotary Tiller. It has been carefully prepared to give you helpful suggestions for operating, adjusting, servicing and ordering repair parts.

Keep this manual in a convenient place for quick and easy reference. Study it carefully. You have purchased a dependable and sturdy tiller, but only by proper care and operation can you expect to receive the service and long life designed and built into it.

Sometime in the future your tiller may need new parts to replace those that are worn or broken. If so, go to your dealer and provide him with the model and part number.

Customer Information

Name _____

Purchased From _____

Date Purchased _____

Model No. _____

Serial No. _____

It is the purchaser and/or operator's responsibility to:.....

- Read and understand the information contained in this manual.
- Operate, lubricate, assemble and maintain the equipment in accordance with all instructions and safety procedures in this manual.
- Inspect the equipment and replace or repair any parts that are damaged or worn which under continued operation would cause damage, wear to other parts, or cause a safety hazard.
- Return the equipment or parts to the authorized Taylor- Pittsburgh dealer, from where it was purchased, for service or replacement of defective parts that are covered by warranty. (The Taylor Pittsburgh Factory may inspect equipment or parts before warranty claims are honored).
- Payment of all costs incurred by the dealer for traveling to or transporting the equipment for warranty inspection and or claims.

TO THE DEALER:

The Rotary Tiller assembly and proper installation to the tractor is the responsibility of the TAYLOR PITTSBURGH dealer. Read manual instructions and safety rules. Make sure all items on the Pre-delivery and Delivery Check Lists are completed before releasing equipment to the owner.

TO THE OWNER:

Read this manual before operating your TAYLOR PITTSBURGH Rotary Tiller. The information presented will prepare you to do a better and safer job. Keep this manual handy for ready reference. Require all operators to read this manual carefully and become acquainted with all the adjustment and operating procedures before attempting to operate. Replacement manuals can be obtained from your dealer or by call 1-205-487-3202, in the USA and CANADA only.

The Rotary Tiller you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the unit as specified. Observe all safety information in this manual and safety decals on the Rotary Tiller and tractor.

For service, your authorized TAYLOR PITTSBURGH dealer has trained mechanics, genuine TAYLOR PITTSBURGH service parts, and the necessary tools and equipment to handle all your needs.

Provide your model number and serial number to your dealer to obtain correct repair parts.

LIMITED WARRANTY

TAYLOR PITTSBURGH MFG., INC., the manufacturer, warrants only to the Original Purchaser that this equipment, under normal use and service, will be free from defects in material and workmanship for one (1) year from date of purchase providing this equipment is purchased for individual and not for commercial use. Warranty for commercial use is 90 days. This warranty does not apply to any equipment which has been damaged or which has been subjected to abuse, misuse, negligence, abnormal wear and tear, alterations, tampering, or failure to follow operating instructions. This warranty does not cover any product or parts not manufactured by Taylor Pittsburgh Mfg., Inc.

Under this warranty, the manufacturer will repair or replace any part which the manufacturer determines has failed during the period of the warranty due to defects in material and workmanship. After approval by the manufacturer, the equipment or defective part must be returned to Taylor Pittsburgh Mfg., Inc., Winfield, AL 35594.

PURCHASER'S EXCLUSIVE REMEDY FOR BREACH OF WARRANTY, OTHER DEFECT, OR CONDUCT GIVING RISE TO LIABILITY SHALL BE THE REPAIR OR REPLACEMENT OF THE PRODUCT SOLD, AND THE MANUFACTURER UNDER NO CIRCUMSTANCES SHALL BE LIABLE FOR ECONOMIC LOSS OR INCIDENTAL OR CONSEQUENTIAL DAMAGES, THE MANUFACTURER DISCLAIMS ALL IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY AND FITNESS FOR PURPOSE.

Taylor Pittsburgh Mfg., Inc., reserves the right to make improvements and changes in specifications without notice or obligation to modify previously sold units.

This manual describes the proper assembly procedures for your Rotary Tiller and furnishes operating and maintenance recommendations to help you obtain long and satisfactory service.

WARRANTY



TAYLOR PITTSBURGH MFG.

FIVE YEAR LIMITED GEARBOX WARRANTY

Taylor Pittsburgh warrants to the original purchaser of any new Taylor Pittsburgh product equipped with a Gearbox, a Gearbox only limited Five (5) year warranty, for non-commercial, non-state, non-municipalities, and non-rental use and (or 90 days for commercial non-rental use or a 30-day warranty is offered for rental use.

Under no circumstances will this Warranty apply in the event that the product, in good faith opinion of Taylor Pittsburgh, has been subjected to Improper operation, improper maintenance, misuse, fire or an accident. This Warranty does not apply in the event that the product has been materially modified or repaired by someone not authorized prior to repair by Taylor Pittsburgh.

This warranty does not cover normal wear and tear, or normal maintenance items. This Warranty also does not cover repairs made with parts other than those obtainable through Taylor Pittsburgh.

This Warranty is extended solely to the original purchaser of the product. Should the original purchaser sell or otherwise transfer this product to a third party, this Warranty does not transfer to the third party purchaser in any way. There are no third party beneficiaries of this Warranty.

Taylor Pittsburgh's obligation under this Warranty is limited to, at Taylor Pittsburgh's option, the repair or replacement of the product if Taylor Pittsburgh in its sole discretion, deems it to be defective or in noncompliance with this Warranty. That product must be returned to Taylor Pittsburgh with proof of purchase within thirty (30) days after such defect or noncompliance is discovered or should have been discovered, routed through the dealer and distributor from whom the purchase was made, transportation charges prepaid. THERE ARE NO OTHER REMEDIES UNDER THIS WARRANTY. THE REMEDY OF REPAIR OR REPLACEMENT IS THE SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY.

THERE ARE NO WARRANTIES, WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE OF THIS WARRANTY. TAYLOR PITTSBURGH MAKES NO OTHER WARRANTY, EXPRESS OR IMPLIED, AND TAYLOR PITTSBURGH SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY AND/OR ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Taylor Pittsburgh shall not be liable for any incidental or consequential losses, damages or expenses, arising directly or indirectly from the product, whether such claim is based upon breach of contract, breach of warranty, negligence, strict liability in tort or any other legal theory.

Without limiting the generality of the foregoing, Taylor Pittsburgh specifically disclaims any damages relating to lost profits, business revenues or goodwill, loss of crops, loss of delay in harvesting; any expense or loss incurred for labor, supplies, substitute machinery or rental; or any other type of damage to property or economic loss.

Any and ALL repairs must be pre-approved by Taylor Pittsburgh prior to any repairs being made and subject to all conditions, restrictions, and purchaser obligations as stated within this warranty.

P.O. Box 1200 • 305 Commerce Drive • Winfield, AL 35594 • (205) 487-3202 • Fax (205) 487-0227

(Continued on next page)

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WARRANTY

Five (5) Year Limited Gearbox Warranty is a variable warranty based on purchase date, within one year from original purchase date, to the original owner. Warranty would include parts and labor based on all restrictions and limits as stated above. Taylor Pittsburgh reserves the right to limit labor in hours and hourly charges. All repairs must be pre-approved prior to work being done. Years 2 through 5 are parts only warranty. NO LABOR WILL BE PAID. Taylor Pittsburgh reserves the right to ask and inspect all parts prior to a warranty decision being made. Incidental expenses such as lubricants and transportation to and from the dealer are not covered by warranty.

It is the original purchaser's burden and obligation to maintain proof of purchase, a copy of which must accompany any and all warranty claims.

No agent, representative, dealer, distributor, service person, salesperson, or employee of any company, including without limitation, Taylor Pittsburgh, its authorized dealers, distributors, and service centers, is authorized to alter, modify or enlarge this Warranty.

This Warranty is effective on any Taylor Pittsburgh product purchased January 1, 2008 and after and is subject to change without notice.

Answers to any questions regarding warranty service may be obtained by contacting: Taylor Pittsburgh

305 Commerce Drive

Winfield, AL 35594

800-228-2308(tel)

205-487-0227(fax)

Taylor Pittsburgh Manufacturing, Inc., Winfield, AL, is a manufacturer of quality agricultural/ and rural lifestyle equipment, and is a division of King Kutter Inc. Taylor Pittsburgh Manufacturing, Inc. offers a full line of three-point mounted and pull type Implements including rotary cutters, rotary tillers, estate groomers, landscape equipment, and specialty equipment. For more information please contact Taylor Pittsburgh Manufacturing, Inc. at (205) 487-3202.

P.O. Box 1200 • 305 Commerce Drive • Winfield, AL 35594 • (205) 487-3202 • Fax (205) 487-0227

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SAFETY

READ AND FOLLOW THE INSTRUCTIONS IN THIS MANUAL AND ESPECIALLY IN THE SAFETY SECTION. FAILURE TO DO SO CAN RESULT IN SERIOUS INJURY OR DEATH.

TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THE SAFETY OF OTHERS.



**THIS SYMBOL
MEANS ATTENTION!
BECOME ALERT!
YOUR SAFETY IS
INVOLVED**

SIGNAL WORDS:

The signal words DANGER, WARNING and CAUTION are used with the safety messages in this manual and with each safety signs. They are defined as follows:

DANGER: Indicates an immediate hazardous situation that, if not avoided, could result in serious injury or death. This signal word is to be limited to the most extreme situations typically for machine components that, for functional purposes, cannot be guarded.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in serious injury or death, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practice.

If you have any questions not answered in this manual or require additional copies or the manual is damaged, please contact your dealer or Taylor Pittsburgh Mfg. P.O. Box 1200 Winfield, AL 35594 (205-487-3202)

EQUIPMENT SAFETY GUIDELINES



- .. Safety of the operator and bystanders is one of the main concerns in designing and developing a tiller. However, every year accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions and insist those working with you, or for you, follow them.
- .. In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. However, equipment should never be operated in this position. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use.
- .. Replace any safety sign that is not readable or missing. Location of such safety signs are indicated in this manual.
- .. Never use alcoholic beverages or drugs that can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
- .. Under no circumstances should children under the age of 18 be allowed to work with this equipment. Do not allow persons to operate or assemble this until they have read this manual and have developed a thorough understanding of the safety precautions and how it works. Review the safety instructions with all users annually.
- .. This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible, properly trained and physically able person familiar with farm machinery and trained in this equipment's operations. If the elderly are assisting with farm work, their physical limitations need to be recognized and accommodated.
- .. Use a tractor equipped with a Roll Over Protective System and seat belts. (ROPS)
- .. Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question - DON'T TRY IT.
- .. Do not modify the equipment in any way. Unauthorized modification could result in serious injury or death and may impair the function and life of the equipment.
- .. In addition to the design and the confirmation of this implement, including safety signs and safety equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to safety messages and operation instruction in each of the appropriate sections of the tractor and tiller manuals. Pay close attention to the safety signs affixed to the tractor and the tiller.

ROTARY TILLER ASSEMBLY IINSTRUCTIONS

STEP 1 With rotary tiller still in crate, lay flat on a level surface. Cut banding straps on the two (2) up right crate posts.

STEP 2 Remove the top & upper side sections of the crate, leaving the rotary tiller resting on the bottom section.

STEP 3 Remove tie wire holding the PTO shaft and set aside PTO.

STEP 4 Attach tiller according to your tractors manual and using the instructions on pages 16 and17.

STEP 5 Install tail back plate chain.

STEP 6 Install PTO shaft as outlined in the **Attaching to Tractor Section**, pg. 16-19.

Note: The safety chains on the PTO shaft should be attached to the tractor and tiller to prevent the plastic safety shield from rotating.

**BEFORE PUTTING ROTARY TILLER INTO SERVICE
(IMPORTANT- INSTRUCTIONS PRIOR TO START UP)
SHIPPED WITH OIL IN GEAR BOXES**

SHIPPED WITHOUT GREASE IN GREASE FITTINGS.

UNIT MUST BE SERVICED BEFORE USING.

. ***When Adding Oil Use Multi-Purpose Gear Oil (I.E. S.A.E. 80w/90 or S.A.E. 85w/140 Multi-purpose gear oil) in Gearbox.**

. For all Grease Fittings use TYPE/grade II tube grease.

STEP 1 Place rotary tiller so that the deck is secure and level.

STEP 2 Remove 1/2" Pipe Plug (Located at top of transmission gearbox). See Figure A

STEP 3 Fill gearbox using gear oil listed above, until gearbox is 1/2 full (**40 oz.**) of lubrication, . See Figure B.

STEP 4 Replace and tighten the 1/2" pipe plug and clean away any excess oil. See Figure C (on next page).

STEP 5 Remove 1/2" Pipe Plug (Located at top of side gearbox, See Figure D on page 9) and the 1/8" check plug (Located inside of the side gearbox).

- STEP 6** Fill side gearbox using gear oil until the oil begins to overflow from the check plug hole (**60 oz.**). See Figure E on next page.
- STEP 7** Replace and tighten the 1/2" vent plug and the 1/8" check plug. Clean away any excess oil. See Figure F on, next page.
- STEP 8** Grease the grease fitting on the "out-board hub," the two (2) grease fittings on the PTO universal joints, the two (2) grease fittings on the PTO safety shield and the inner surface portion of the PTO shaft. See Figures G, H and I on next page.

CAUTION:

DO NOT over fill gearbox. This could cause damage to oil seals and can cause permanent damage to the gearbox. This issue will not be covered under warranty.



Figure A

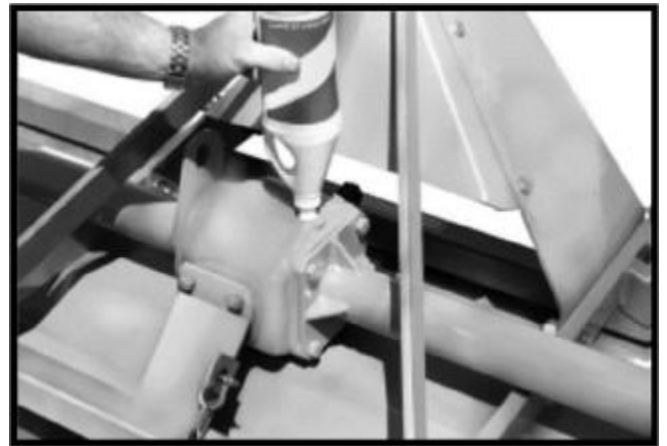


Figure B



Figure C



Figure D

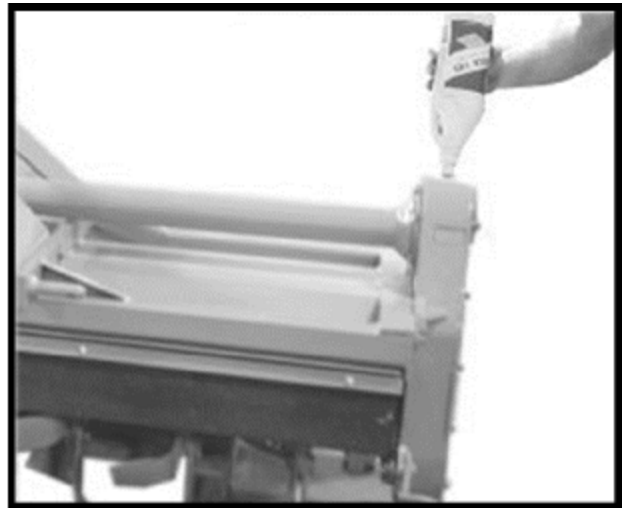


Figure E

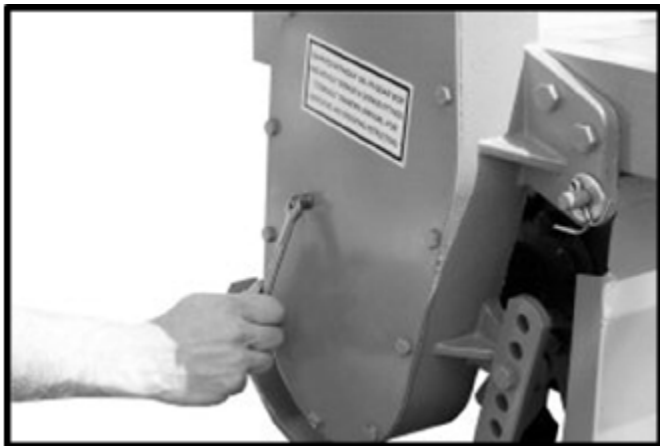


Figure F



Figure G

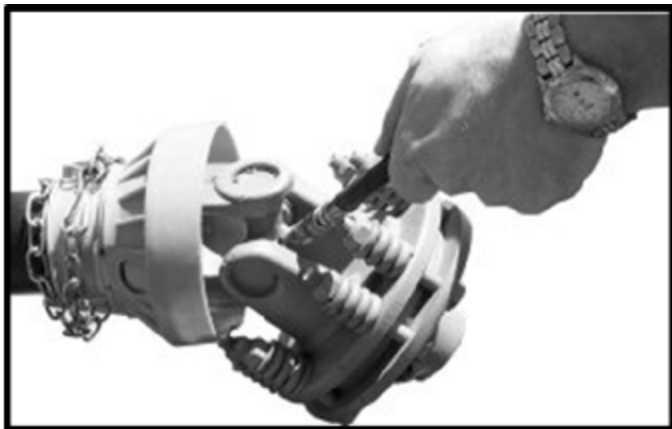


Figure H

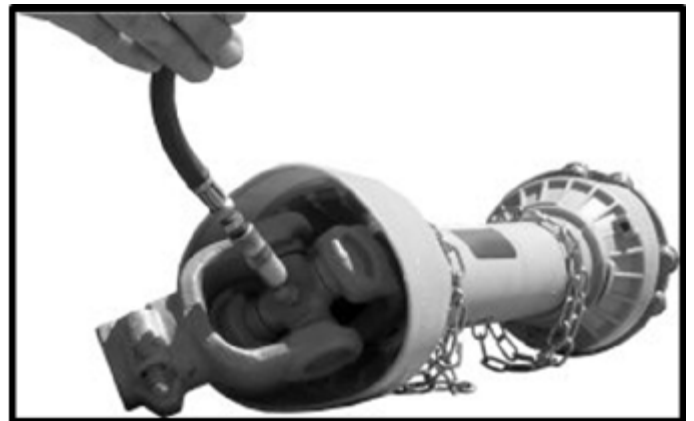


Figure I



- Safety is a primary concern in the design and manufacturing of our product. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator or bystander.

- In addition to the design and configuration of equipment. Hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of this equipment.

- It has been said, "The best safety device is an informed, careful operator." We ask you to be that kind of operator. It is the operator's responsibility to read and understand all safety and operating instructions in the manual and to follow them. Accidents can be avoided.

- Working with unfamiliar equipment can lead to careless injuries. Read this manual, and the manual for your tractor, before assembly or operating, to acquaint yourself with the machines. If this machine is used by any person other than you, or is loaned or rented, it is the rotary tiller owner's responsibility to make certain that the owner's manual be available to the operator prior to operating:
 - 1- Reads and understands the operator's manuals.
 - 2- Is instructed in safe and proper use.

- Know your controls and how to stop the tractor, engine, and tiller quickly in an emergency. Read this manual and the one provided with your tractor.

- Train all new personnel and review instructions frequently with existing workers. Be certain only a properly trained and physically able person will operate the machinery. A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death. If the elderly are assisting with farm work, their physical limitations need to be recognized and accommodated.

PREPARATION



- Never operate the tractor and tiller until you have read and completely understand this manual, the Tractor Operator's Manual, and each of the safety messages found on the safety signs on the tractor and tiller.
- Personal protection equipment including hardhat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintenance, repairing, removal, or moving the implement. Do not allow long hair, loose fitting clothing, or jewelry to be around equipment.
- **PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!** Tractors with or without tillers attached can often be noisy enough to cause permanent, partial hearing loss. We recommend that you wear hearing protection on a full-time basis if the noise in the operator's position exceeds 80 db. Noise over 80 db on a long term basis can cause severe hearing loss. Noise over 90 db adjacent to the operator over a long-term basis may cause permanent, total hearing loss. **NOTE:** Hearing loss from loud noise (from tractors, chain saws, radios, and other such sources close to the ear) is cumulative over a lifetime without hope of natural recovery.
- Operate the tiller only with a tractor equipped with an approved Roll-Over-Protective System (ROPS). Always wear your seat belt. Serious injury or even death could result from falling off the tractor - particularly during a turnover when the operator could be pinned under the ROPS or the tractor.
- Clear area to be tilled of stones, branches or other debris that might be thrown or entangled in the tiller, causing injury or damage.
- Operate only in daylight or good artificial light.
- Ensure tiller is properly mounted, adjusted and in good operating condition.
- Ensure that all safety shielding and safety signs are properly installed and in good condition.

STARTING AND STOPPING SAFETY



- Check the tractor master shield over the PTO stub shaft. Make sure it is in good condition and fastened securely to the tractor. Purchase a new shield if old shield is damaged or missing.
- All tractors that are not equipped with a "live" power takeoff (PTO) need to be equipped with an over-running PTO clutch. These are available through most farm equipment stores. **NOTE:** The addition of an over-running PTO clutch may change the length of the PTO drive-line required. Pay extra attention to the instructions on the PTO Driveline Installation. Be sure that the driveline system guarding is adequate.
- Tiller operating power is supplied from the tractor PTO. Refer to your tractor manual for PTO engagement and disengagement instructions. Know how to stop tractor and tiller quickly in case of an emergency.
- When engaging PTO, the engine RPM should always be at idle speed. Once engaged and ready to start tilling, raise PTO speed to 540-RPM and maintain throughout tilling operation.

OPERATIONAL SAFETY



- The use of this equipment is subject to certain hazards that cannot be protected against by the mechanical means or product design. All operators of this equipment must read and understand this entire manual, paying particular attention to safety and operating instructions, prior to using. If there is something in this manual you do not understand, ask your supervisor, or your dealer, to explain it to you.
- Most accidents occur because of neglect or carelessness. Keep all helpers and bystanders at least several hundred feet from an operating rotary tiller. Only properly trained people should operate this machine.
- When machine is operated in populated areas where thrown objects could injure persons or property, operation must be stopped when anyone comes within several hundred feet.
- The majority of the accidents involve entanglement on the driveline, injury of bystanders by the objects thrown by the rotating tines, and operators being knocked off the tractor by low hanging limbs and then being run over by the tiller. Accidents are most likely to occur with machines that are loaned or rented to someone who has not read the owner's manual and is not familiar with a rotary tiller.
- The rotary tiller is designed for use only on tractors with the power take-off (PTO) turning at 540-RPM.
- Install and secure all guards and shields before starting or operating. The tiller tines, driveline guards and tractor, shields should be used and maintained in good working condition. They should be inspected carefully, at least daily, for missing or broken chain links, shields, or guards. (Worn items must be replaced at once to reduce possibility of injury.)
- Disengage power takeoff (PTO) and place transmission in neutral before attempting to start engine.
- Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the tiller. These items could then swing outside the housing at greater velocities than the tines. Such a situation is extremely hazardous. Inspect the cutting area for such objects before tilling. Remove any like objects from the site.

OPERATIONAL SAFETY



- Never allow the tilling tines to contact such items. Never assume an area is clear. Always Check!
- Always stop the tractor, disengage PTO, set brake, shut off the tractor engine, remove the ignition key, lower implement to the ground and allow rotating pieces to come to a complete stop before dismounting tractor. Never leave equipment unattended with the tractor running.
- Never place hands or feet under tiller with tractor engine running or before you are sure all motion has stopped. Stay clear of all moving parts.
- Do not reach or place any part of your body under equipment until it is blocked securely.
- Do not allow riders on the rotary tiller or tractor at any time. There is no safe place for any riders.
- Do not operate unless all personnel, livestock, and pets are several hundred feet away to prevent injury by thrown objects.
- Never operate tractor and rotary tiller under trees with low hanging limbs. Operators can be knocked off the tractor and then run over by the rotating tines.
- The rotating parts of this machine have been designed and tested for rugged use. However, they could fail upon impact with heavy, solid objects such as steel guardrails and concrete abutment. Such impact could cause the broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the tilling tines to contact such obstacles.
- Stop rotary tiller and tractor immediately upon striking an obstruction. Turn engine off, remove key, inspect and repair any damage before resuming operation.
- Stay alert for uneven terrain, holes, rocks, and roots and other hidden hazards. Keep away from drop-offs and hazards that could cause roll over. Use extreme care and maintain minimum ground speed when transporting or operating on hillsides, over rough ground and when operating close to ditches or fences. Be careful and slow down when turning sharp corners and changing direction on slopes. Do not start or stop suddenly on slopes. Avoid operation on steep slopes. In extremely uneven terrain, rear wheels weights, front tractor weight, and/or tire ballast should be used to improve stability.

OPERATIONAL SAFETY CONTINUED ...



- Pass rotary tiller diagonally through sharp dips and avoid sharp drops to prevent "hanging up" tractor and rotary tiller. Practice will improve your skills in maneuvering on rough terrain. Always cut down slopes, never across the face. Always check tractor manual for proper use on slopes.
- When using a unit, a minimum 20% of tractor and equipment weight must be on tractor front wheels. Without this weight, tractor could tip over, causing personal injury or death. The weight may be attained with a front-end loader, front wheel weights, ballast in the tires or front tractor weights. When attaining a minimum 20% of tractor and equipment weight on the front wheels, you must not exceed the ROPS weight certification. Weigh the tractor and equipment. Do not guess or estimate!

TRANSPORT SAFETY



- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
- The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all lighting and marking requirements.
- At all times, when driving the tractor and equipment on the road or highway under 20mph (32kph) use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem. Do not exceed 20 mph (32 kph). Reduce speed on rough roads and surfaces.
- Plan your route to avoid heavy traffic.
- Always install transport locks, pins or brackets before transporting.
- Do not drink and drive.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Watch for traffic when operating near or crossing roadways.
- Turn curves or go up or down hills only at a low speed and at a gradual steering angle. Make certain that a least 20% of the tractor's weight is on the front wheels to maintain safe steering. Slow down on rough or uneven surface. Always check tractor manual for proper use on slopes.
- Use extreme care and maintain minimum ground clearance when operating close to ditches or fences. Be careful when turning sharp corners.
- Never allow riders on either tractor or tiller.

ATTACHING TO TRACTOR

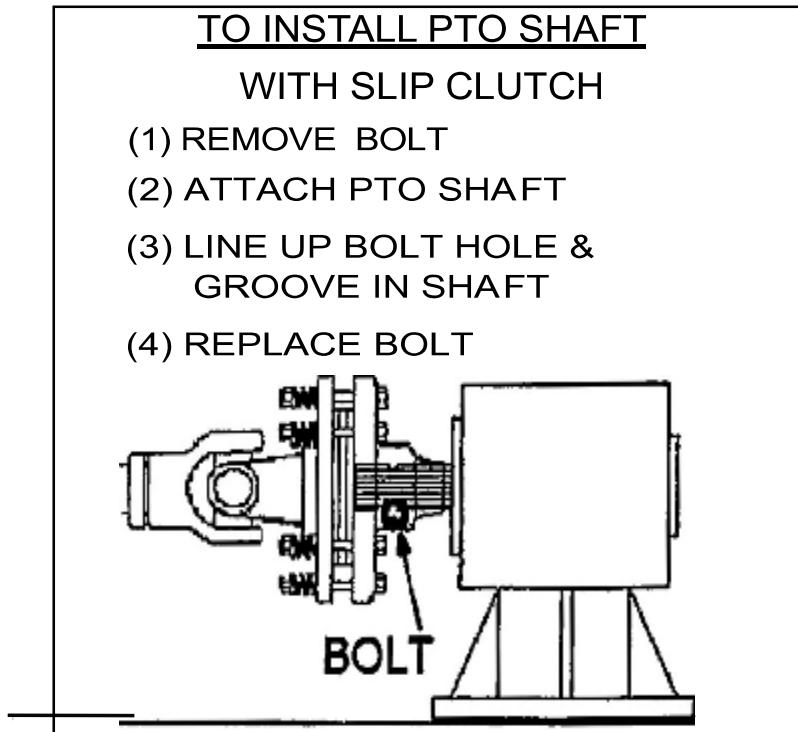


WARNING



Never stand between tractor and rotary tiller while backing up tractor To the hitch.

STEP 1 Attach to tractor's category 1 three point hitch as described in the Tractor's Operator's Manual.



STEP 2 Determine if the PTO shaft needs to be shortened.

NOTE:

Due to the many variations in the tractor hitch points and distances between equipment gearbox input shaft and tractor PTO output shafts, some combinations may require PTO shafts to be shortened as described by the following steps.

STEP 3 Raise and lower rotary tiller in order to locate the shortest distance between equipment gearbox input shaft and tractor PTO output shaft. With the rotary tiller in the shortest distance position shut down the tractor and **SECURELY BLOCK ROTARY TILLER IN POSITION.**

WARNING: IF THE TILLER IS RAISED UP SO THAT THE PTO SHAFT IS AT AN ANGLE SHARPER THAN 35 DEGREES PTO MUST BE STOPPED!

ATTACHING TO TRACTOR continued....

STEP 4

Pull apart PTO shaft and attach outer section to tractor PTO output shaft.
NOTE: Be sure to pull on PTO shaft section to ensure yoke has locked into place.

STEP 5

Place and hold inner PTO shaft section next to outer section and check if PTO shaft is too long. Each section should end approximately 3 inches short of reaching u-joint shield on the opposite section. If the shaft is too long measure 3 inches back from each u-joint shield and mark the other shaft section. Be sure to do this for both PTO shaft halves. NOTE: Do not cut PTO shaft sections at this time.

STEP 6

Raise rotary tiller and remove blocking. Raise and lower rotary tiller in order to locate the longest distance between equipment input shaft and the tractor PTO output shaft. With the *rotary* tiller in the longest distance position shut down the tractor and **SECURELY BLOCK THE ROTARY TILLER IN POSITION.**

STEP 7

As in step 5 hold PTO shaft sections together and check for a minimum of 6 inches of overlap. If PTO shaft has been marked for cutting the overlap is the distance measured between the two marks. If the PTO shaft has less than a 6 inch overlap, **DO NOT USE.** Contact your authorized Taylor Pittsburgh Dealer.

NOTE

If the PTO shaft length is too long go to SIZING PTO SHAFT (pg. 18)

STEP 8

Apply any multi-purpose grease to the outside of the male (inner) PTO shaft section. Assemble PTO shaft and install on rotary tiller and tractor.

STEP 9

Pull on tractor side of PTO shaft yoke to be sure it has locked in place. Make certain PTO shaft shielding is in place and good working condition.

STEP 10

The PTO shaft shield is a non-rotating design and must be secured prior to equipment use. Using the chain on each yoke shield attach to a fixed object on the tractor and equipment ends that will not allow the PTO shaft shield to rotate during operation.

SIZING PTO SHAFT

STEP 1

Cutting the PTO shaft to length.
NOTE: Be sure to cut equal lengths of each PTO shaft section. Clamp end of PTO shaft in a vice and cut off shield where marked. (Figure 1-A & 1-B)



Figure 1 - A

STEP 2

Using cut section of the shield as a guide cut shaft off the same amount. (Figure 2)



Figure 1 - B

STEP 3

Repeat steps 1 and 2 for other PTO shaft section.

STEP 4

Use a file to deburr PTO shafts. Clean up all chips, burrs and filings from both ends of the PTO shaft.

Note: If you shear the bolt that attaches the PTO shaft to the gearbox re place with a grade 2 bolt only. Replacement with another grade of bolt will void your warranty and may cause terminal damage to the PTO shaft, gearbox, or tractor.



Figure 2

OPERATING INSTRUCTIONS

STEP 1

Before each use perform the maintenance described in maintenance section (page 20).

STEP 2

Read, understand, and follow the information on safety training, preparation, starting and stopping safety, operational safety, transport safety warning sections of this manual (pages 12 thru 15).

STEP 3

With the rotary tiller positioned on level ground, adjust the tractor lift arms so that when lifted, the rotor bar remains parallel to the ground.

STEP 4

With the rotary tiller attached to the tractor, raise and support the tiller with suitable blocks. Adjust the skids, located on the sides of the tiller. The adjustment bolts for both right and left sides should be positioned in the same adjustment hole. This allows the tiller to till the same depth on each side. Adjust the back plate, with regulating chain, until the desired mulching effect is found.

Note: Never attempt to adjust the rotary tiller while the tractor is running.

STEP 5

Raise the tiller and remove the blocks. Lower the tiller to the ground.

STEP 6

With the tractor at idle RPM and the tiller lifted off of the ground, engage PTO and slowly advance throttle to 540 PTO RPM. NOTE: Rotary tiller is designed to run at 540 PTO RPM only.

STEP 7

Select a low gear for the tractor and begin to move forward. Tractor ground speed is to be controlled by gear selection only and not engine speed. As the tractor moves forward, slowly lower the tiller down. Allow the tiller tines to gradually engage the ground.

NOTE: Do not allow the tractor engine or rotary tiller to bog down or stall. This causes undue wear and tear on the tiller and tractor. If this continues to happen reduce ground speed and raise tilling depth of rotary tiller. Never attempt to remove objects from the rotor bar until the tractor has been shut down and the tiller tines have completely stopped.



WARNING



Never travel at a fast ground speed while using the tiller, this could damage it. Never attempt to turn the tractor or travel in reverse with the PTO engaged and the tiller in the ground. Always raise the tiller out of the ground when backing up or attempting to turn. Failure to do so may cause damage to the tiller.

STEP 5

After each use clean all debris from the tiller tines. Replace any missing or illegible safety decals. Inspect for any damaged or worn parts and replace before next use. Store rotary tiller in a dry environment.

MAINTENANCE



- 1). Periodically check and maintain proper gear oil level.
- 2). Every 8 hours, (1) grease "out-board hub", (2) PTO shaft universal joints, (3) PTO shaft safety shield and (4) PTO telescoping surface.

NOTE: Use only a grade Type II tube grease.

NOTE: Do not grease the slip clutch assembly.

- 3). Before each use check to make sure all safety shields are installed and working properly.
- 4). Check tiller tines for cracks and breaks before every use.
- 5). Periodically check all nuts and bolts to insure they are tight and secure.
- 6). Periodically loosen torque spring bolts and allow slip clutch to slip for approximately two (2) revolutions. Loosen the bolts until the springs lose contact with the flange yoke. This ensures that the slip clutch is not in a "locked" position.
- 7). Make sure that the clutch slips.
- 8). To retighten the slip clutch, tighten the torque spring bolts until the nut makes contact with the flange yoke and further tighten one and a half turns (1-1/2). This is a good starting point, further adjustments may need to be made based on soil conditions.

NOTE: Do not over or under tighten slip clutch assembly or damage may occur.

MAINTENANCE SAFETY



- Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
- Follow good shop practices.
- Keep service area clean and dry.

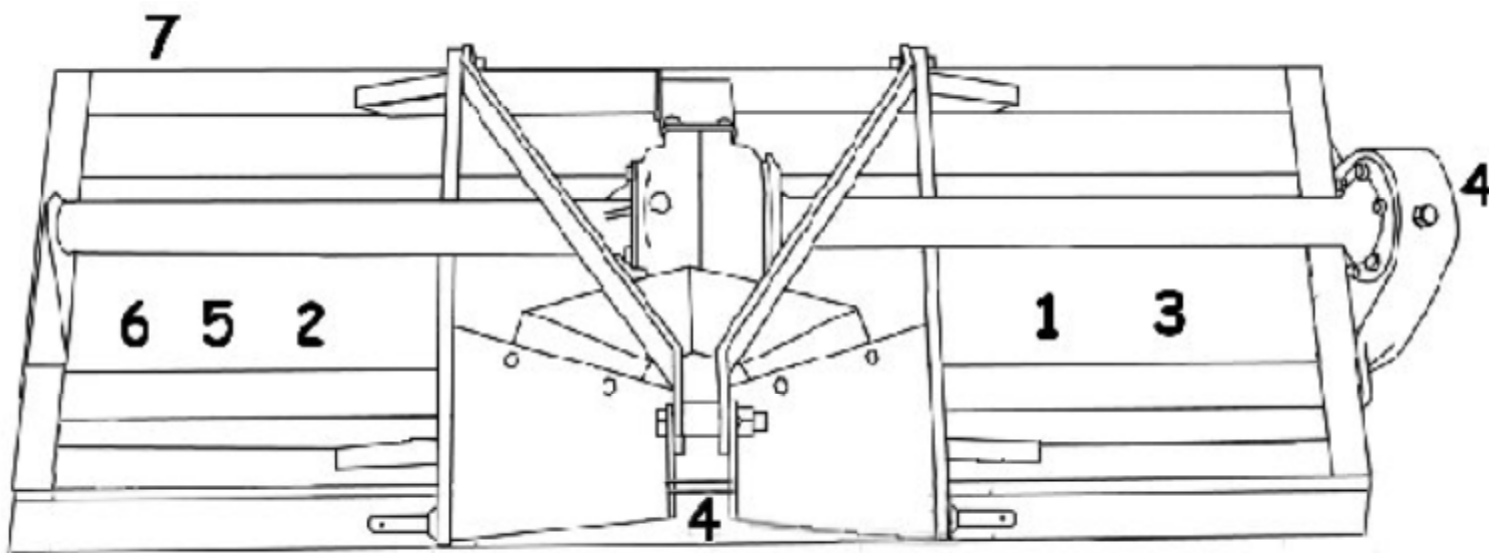
- Be sure electrical outlets and tools are properly grounded
- Use adequate light for the job at hand.
- Make sure there is plenty ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
- Before working on this machine, disengage the PTO, shut off the engine, set the brakes, and remove the ignition keys.
- Be certain all moving parts on attachments have come to a complete stop before attempting to perform maintenance.
- Never work under equipment unless it is blocked securely.
- Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance.
- Frequently check tiller tines. They should be sharp, free of nicks and cracks and securely fastened.
- Periodically tighten all bolts, nuts, and screws and check that all cotter pins are properly installed to ensure unit is in safe condition.
- When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.
- After servicing, be sure all tools, parts and service equipment are removed from tiller.
- Do not allow debris, grease or oil to build up on any deck or platform.
- Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications.
- The manufacturer will not be responsible for injuries or damages caused by use of unapproved parts and/or accessories.
- A fire extinguisher and the first aid kit should be kept readily accessible while performing maintenance on this equipment.

STORAGE SAFETY

- Following operation, or when unhooking the tiller, stop the tractor, set the brakes, disengage the PTO, shut off the engine and remove the ignition keys.
- Store the unit in an area away from human activity.
- Do not park equipment where it can be exposed to direct contact to livestock for long periods of time. Damage and livestock injury could result.
- Make sure all parked machines are on a hard, level surface and engage all safety devices.

SAFETY SIGN LOCATIONS

The types of safety signs and locations on the equipment are shown in the illustration below. Good safety requires that you familiarize yourself with the various safety signs, the type of warning and the area, or particular function related to that area, that requires your **SAFETY AWARENESS**.



Top View

Note: The numbers represent the safety decals on the following pages.

REMEMBER: If safety signs have been damaged, removed, become illegible or parts have been replaced without signs, new safety signs must be applied. New safety signs are available from your authorized dealer, distributor or factory

SAFETY DECALS

 WARNING

To prevent serious injury or death:
Sí no lee inglés, pida ayuda a alguien que sí lo lea para que le traduzca las medidas de seguridad.

- Read and understand Operator's Manual before using. Review annually.
- Do not permit riders on the tractor or mower, including children.
- Do not allow children to operate mower.
- Operate only with guards installed and in good working condition.
- Keep away from moving parts.
- Operate only with tractor equipped with ROPS and seatbelts.
- Before mowing, clear debris from mowing area.
- Do not operate in the raised position.
- Stop engine, lower mower, set brake and wait for all moving parts to stop before dismounting.
- Support mower securely before working beneath unit.
- Transport with clean reflectors, SMV and working lights as required by federal, state, and local laws.
- Keep yourself, others, and clothing away from the rotating PTO.
- Keep others away from area to be mowed to avoid injury from flying objects.
- Do not stand between tractor and mower.
- Be careful on uneven terrain. Decrease speed when turning.
- Do not exceed a safe transport speed.

SAFETY DECALS



2



3

SAFETY DECALS

**NO GREASE
IN FITTINGS
WHEN SHIPPED.**

4

**Operators Manuals are
available from
your dealer, or**

**Taylor Pittsburgh Mfg.
P.O. Box 1200
Winfield, AL 35594
(205) 487-3202**

5

SAFETY DECALS

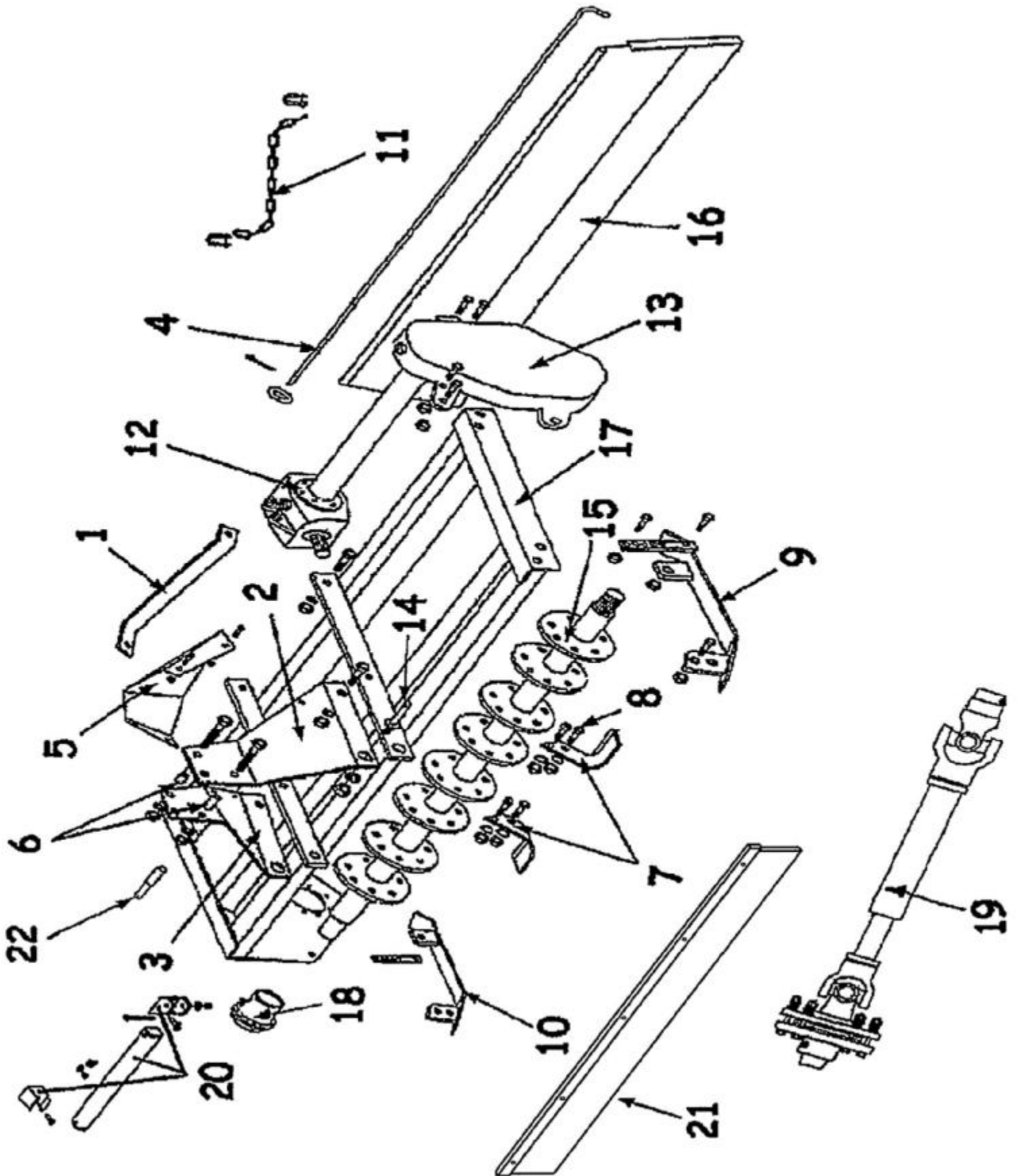


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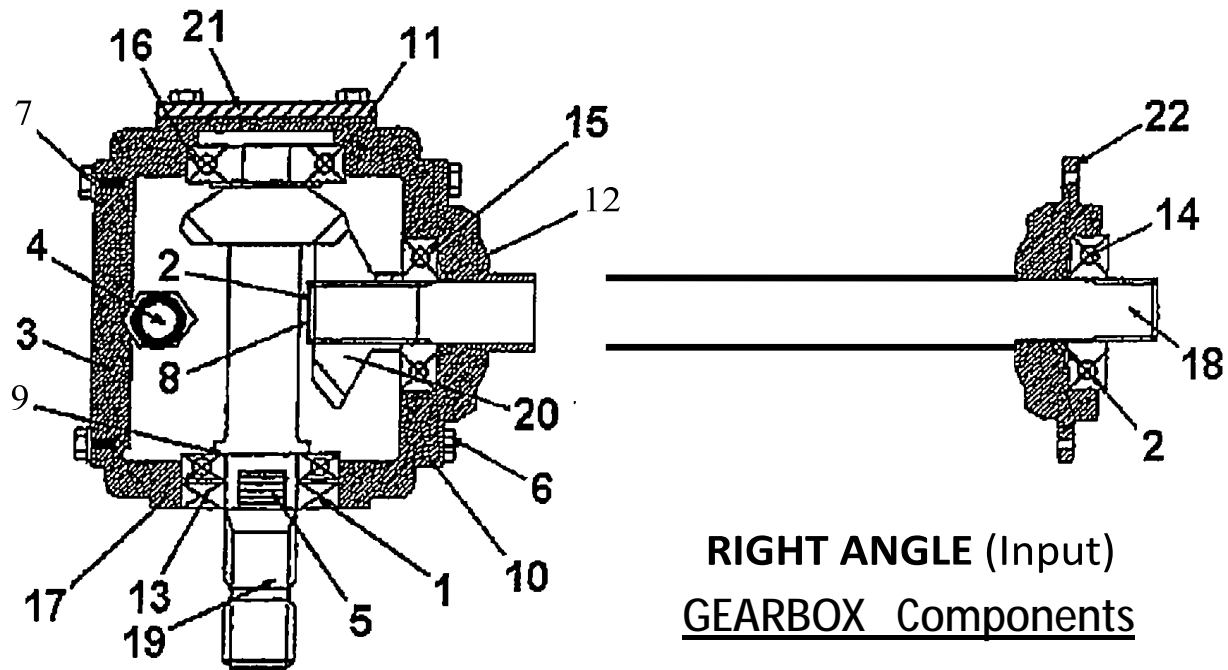
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REVERSE TILLER EXPLODED VIEW



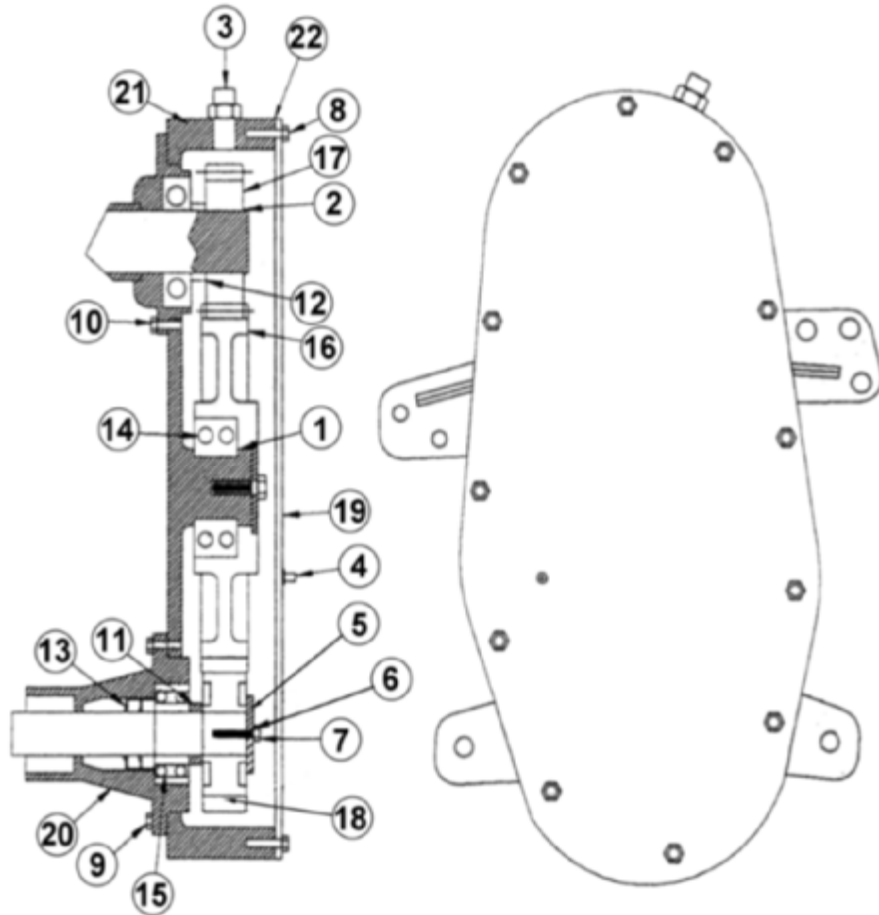
Reverse Tine Tiller: COMPONENTS

Item	RGDT-60 Part No.	RGDT-72 Part No.	Description
1	380108	380108	Lift Arm Brace
2	310085	310085	L.H. Lift Arm
3	310086	310086	R.H. Lift Arm
4	380016	380014	Tailgate Rod
5	380013	380013	Center Piece Kit
6	380012	380012	Lift Arm Spacer Kit
7	173007	173007	L.H. Tine
	173008	173008	R.H. Tine
	609042 (42pcs)	609054 (54pcs)	Tine Kit
8	305000	305000	Tine Bolt Kit (18-pcs)
9	403071	403071	L.H. Skid
10	403072	403072	R.H. Skid
11	607655	607655	Chain
	607656	607656	Shackle
12	184072	184073	Top Gearbox Assy.
13	184069	184069	Side Gearbox Assy.
14	20326602	20326602	Link Pin Kit (2-pcs)
15	402042	402053	Rotor Assy.
16	402046	402052	Tailgate Assy.
17	402043	402054	Main Frame Assy.
18	184070	184070	Outboard Hub Assy.
19	147122	147122	Complete Driveline
20	609000	609000	Support Stand Kit
21	402069	402070	Deflector Shield Kit



tem	Part #	Description
1	607492	Ring / Retaining (72mm)
2	607491	Ring / Retaining (40mm)
3	902329	Housing / Gearbox RTA 50
4	902304	Valve / Pressure Relief (1/2"-14NPT)
5	902305	Plug / Square Head (1/4"-14NPT)
6	305225	HHCS (8.8 Metric 10 X 1.5 X 25)
7	305226	HHCS (8.8 Metric 10 X 1.5 X 30)
8	902309	Output Spacer
9	502243	Shim kit
10	902314 902315	Output Gasket 0.8mm Cutout Gasket 0.5mm
11	902316 902317	Input Gasket 0.4mm Input Gasket 0.2mm
12	607531	Seal / Output Double Lip (40 X 55 X 8)
13	607530	Seal / Input Double Lip (35 X 72 X 8)
14	902320	Bearing / Ball (Sealed 6308)
15	505317	Bearing / Ball (Open Faced 6308)
16	505297	Bearing / Ball (6307)
17	505112	Bearing / Ball (6207)
18	902330 902331	Shaft Output 700mm (60" Tiller) Shaft Output 900mm (72" Tiller)
19	902325	Pinion Shaft (13 Tooth)
20	902326	Output Gear (19 Tooth)
21	902327	Cover / End Cap
22	902332 902333	Bearing Housing 700mm (60" Tiller) Bearing Housing 900mm (72" Tiller)
	184072	700mm Right Angle Gear Box Complete (60" Tiller)
	184073	900mm Right Angle Gear Box Complete (72" Tiller)

SIDE GEARBOX COMPONENTS

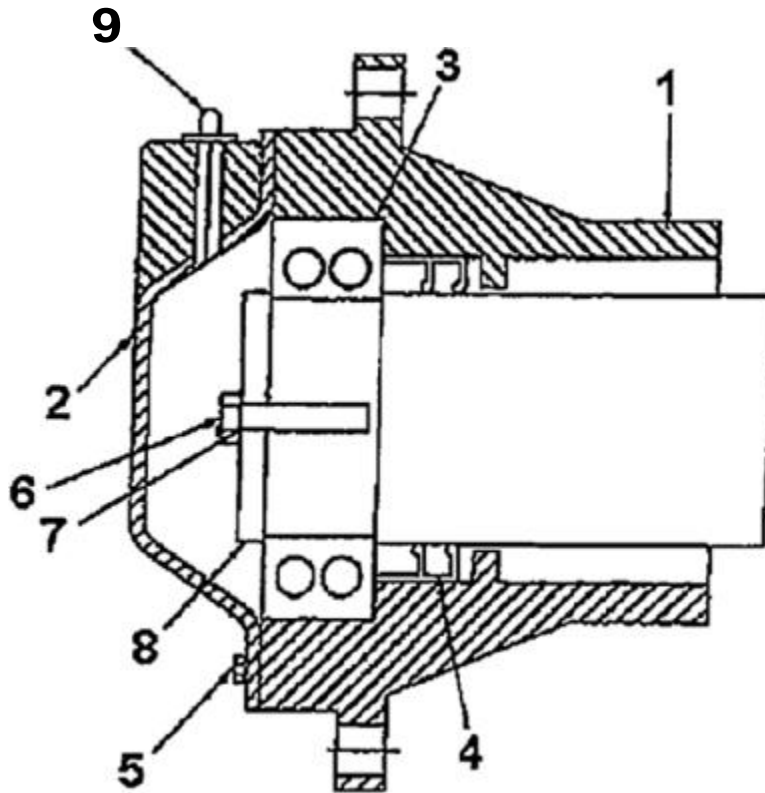


Item	Part #	Description	
1	607493	Rina / Retaining (90mm)	
2	607491	Ring / Retaining (40mm)	
3	902304	Valve / Pressure Relief (1/2"-14 NPT)	
4	902305	Plug / Square Head (1/4"-18NPD	
5	902009	Heavy Flatwasher	
6	809616	Lockwasher (12mm)	
7	305262	HHCS (8.8 Metric 12 X 1.75 X 25)	
8	305202	HHCS (8.8 Metric 8 X16)	
9	305225	HHCS (8.8 Metric 10X 1.50 X 25)	
10	305524	HHCS (10.9 HTPL Metric 10 X 1.50 X 20)	
11	607559	Output Spacer	
12	607558	Input Spacer	
13	607641	Seal Double Lip (55 X 75 X 8)	
14	607527	Bearing / Ball - Double Row (3210C)	
15	902019	Bearing / Ball (Self Aligning 1310)	
16	607514	Spur Gear	34 Tooth
17	607513	Spur Gear	16 Tooth
18	607515	Spur Gear	28 Tooth
19	607506	Cover / Outer	
20	902002	Housing / Hub	
21	607497	Housing / Side Gearbox	
22	902004	Gasket / Outer Cover	
184069		Side Box Assy.	

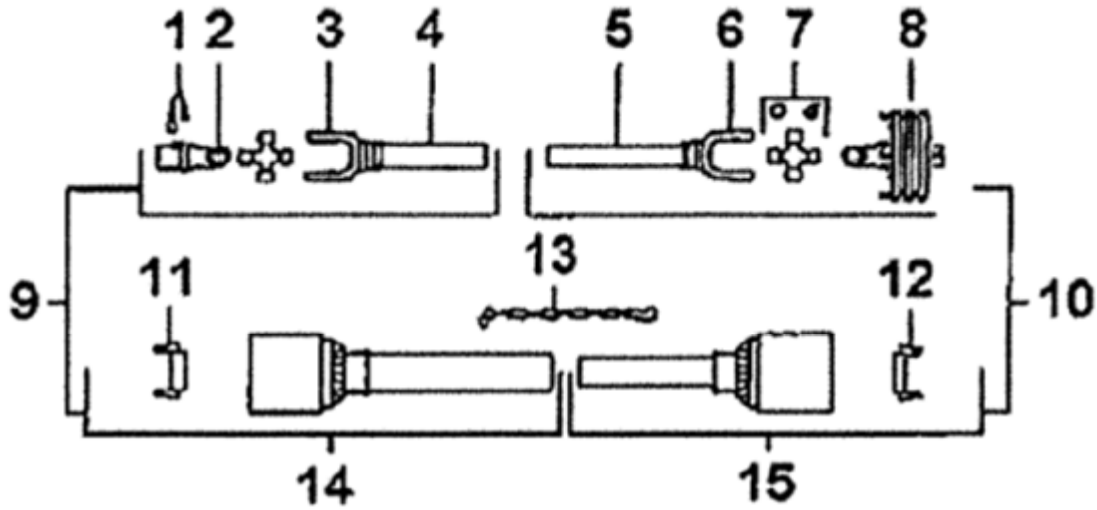
OUTBOARD HUB

Components

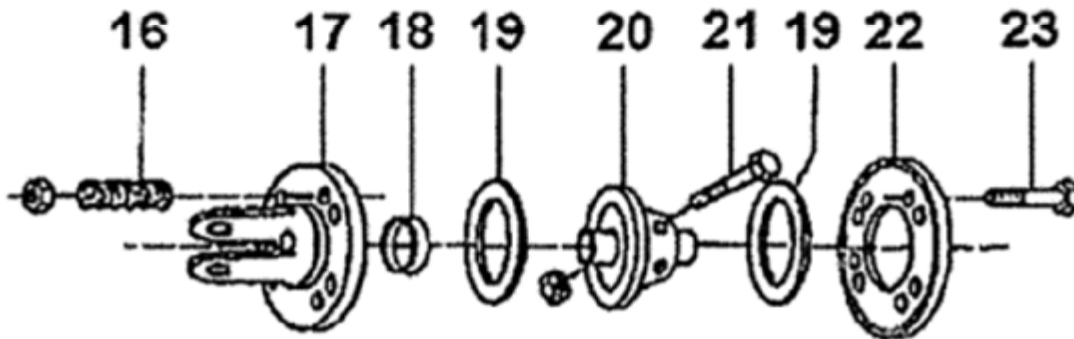
Item	Part #	Description
1	902002	Housing / Hub
2	902342	Cap
3	902019	Bearing Self Aligning (1310)
4	607641	Seal Double Lip (55 X 75 X 8)
5	902345	HHCS (M6 X 16)
6	305262	HHCS (8.8 Metric 12 X 1.75 X 65)
7	809616	Lock washer (12mm)
8	902009	Heavy Flat washer
9	304191	Alemite (1/4-28)
184070		Complete Outboard Hub Assy.



TILLER PTO COMPONENTS



24 – Not Shown



Item	Part #	Description
1	170110	Pin/QD Repair
2	151035	Tractor Yoke (1-3/8" 6-Spline)
3	151050	Female (Outer) Tube Yoke
4	151091	Outer Tube (Series 14)
5	151090	Inner Tube 1 (Series 14)
6	151045	Male (Inner) Tube Yoke
7	170015	Cross Kit (Series 4)
8		Complete Slip clutch
9		Outer Shaft 1/2 W/Shield
10		Inner Shaft 1/2 W/Shield
11		Outer Shield Bearing Collar
12		Inner Shield Bearing Collar
13		Safety Chain

Item	Part #	Part Name
14	607675	Outer Shield 1/2
15	607676	Inner Shield 1/2
16	140218	Torque Spring
17	140226	Flanged Yoke
18	140221	Sleeve/Brg.
19	60768002	Lining (2pk)
		Friction Hub
21	505459	HHCS (M12 x 65)
	305663	Hex Nut (M12)
21	505459	HHCS (M12 x 65)
	305663	Hex Nut (M12)
22	140216	Pressure Plate
23	607683	HHCS (M10 x 70)
	305664	HexNut(M10)
24	607670	Complete Shield

147122 Complete PTO W/Clutch

Note: When ordering replacement parts, be sure to make note of the Brand name on driveline shielding and also diameter of slip clutch.